# Power Inductors Shielded-SMT E-I 12 x 12 mm Heli-Coil **POWER INDUCTORS**





## (HC1235 Series)

- Used in high frequency DC/DC converters and VRMs.
- Magnetically shielded for low EMI radiation.
- Current rating up to 19.50 Amps.
- High energy storage and DC current capability.
- Compatible with vapor and IR soldering methods.
- Cost efective solution for high power requirements.
- Constructed with materials rated 155°C.
- Good inductance stability against temperature.
- Inductance range from 0.58 µH to 2.80 µH.
- Energy storage limit of 530 µJ.
- Tape & Reel : 500 pcs/Reel, 5 Reels/Box.

### **MECHANICAL SPECIFICATIONS**





## **ELECTRICAL SPECIFICATIONS**

FALCO PART	A RoHS PART	Inductance (µH)	Saturation Current (A)	Saturation Current (A)	Rated Current (A)	DC Resistance (m $\Omega$ )
NUMBER	💔 NUMBER	L <sub>i</sub> (at 25°C) <sup>1</sup>	10% Rolloff ( at 25°C) <sup>2</sup>	30% Rolloff ( at 25°C) $^{\rm 3}$	$\Delta T$ = 40°C <sup>4</sup>	max. (at 25°C)
HC1201		0.58 ± 30%	20.8	43.4	19.5	1.50
HC1202	HCL202	1.10 ± 25%	14.9	31.0	14.7	2.64
HC1203		1.90 ± 25%	11.8	24.2	10.8	4.90
HC1204		2.80 ± 25%	9.5	19.4	9.05	6.70



**RoHS COMPLIANT PRODUCT** 

1. L<sub>i</sub> = Initial inductance tested at 100 KHz 0.25 V & 0 ADC.

- 2.  $I_{SAT}$  = DC current value at which L<sub>i</sub> decreases to 90% typ.
- 3.  $I_{SAT}$  = DC current value at which L decreases to 70% typ.
- 4. The DC current value at which ∆T of coil rises 40°C typ. over 25°C ambient.
- 5. Operating Temp. range -40°C to +125°C.
- 6. Storage Temperature Range -40°C to +85°C

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# Inductance and Temperature Rise vs Current

**INDUCTANCE vs CURRENT** 



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## **Environmental Characteristics.**

Item	Test Conditions	Acceptance Criteria	Spec Method
Thermal Shock	+85 °C to -35 °C	All electrical and mechanical	Mil- STD 202F
	5 cycles	parameters within tolerance	Method 107D
Humidity	40°C ± 5°C by 24 hrs.	All electrical and mechanical	Mil STD 202F
	R.H. 90% @ 40°C ± 2°C by 96 hrs.	parameters within tolerance	Method 103B (Steady state)
Vibration	Simple harmonic motion with 0.03	All electrical and mechanical	Mil-STD 202F
	in. (0.06 in. max) amplitude	parameters within tolerance	Method 201A
	Freq: from 10 to 55 Hz transverse		
	and back to 10 Hz in 1 minute, 120		
	cycles.		
Solderability	Dip pads in RMA flux 63/37 SnPb	Wetting 90% min. of pad area	
-	at 230°C by 5 ± 1 seconds		
Resistance to Soldering Heat	Reflowed on 63/37 SnPb solder	After exposure parts remain within	
	paste. Solder process shall be	the specifications	
	$230^{\circ}C$ for $20 \pm 2$ seconds		



## Cautions for Use.

#### Abnormal Condition.

The inductor by itself does not have any protective device for abnormal operation conditions than specified here in, such as overloading, short-circuit and others.

It should be confirmed as the end product there is no risk of smoke or fire derived from the use inside unprotectives circuits.

#### Temperature Rise.

The temperature rise of the inductor depends on the installation conditions on the final end product. It shall be verified that the temperature conditions on the end product does not exceed the limit of the specified temperature class of the inductor.

#### **Dielectrics Strength.**

Higher applied voltage for testing of dielectric strength than specified here in will lead inductor to degradation shortennig its life.

### **Chemicals Solvents.**

This inductor must not be used in water, solvents, potting and chemical corrosives since material degradation will occur.